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(54) **Microwave ovens and methods of cooking food.**

(57) A microwave oven has a magnetron for delivering microwave power to the oven cavity, and a fan (36) and electrical resistance heating element (38) for recirculating hot air through the cavity. The oven cooks cakes by subjecting the cakes to a first cooking stage during which hot air but no microwave power is produced, and a second cooking stage during which microwave power is produced but the electrical resistance heating element (38) is not energised, and a third cooking stage during which hot air power is applied and microwave power is produced for a certain proportion of the third cooking stage. The transitions between the stages are determined by the recirculated air temperature as detected by a thermocouple (40) positioned to detect the temperature of the air as the latter leaves the oven cavity.

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Microwave Ovens and Methods of Cooking Food

Field of the invention

This invention relates to microwave ovens and to methods of cooking food in such ovens.

Background to the invention

The applicants' UK Patent Specifications Nos. 2127658A and 2137860A disclose microwave ovens having a magnetron for delivering microwave power to the oven cavity and a forced hot air system for delivering a forced flow of hot air through the oven cavity. The applicants' European Patent Specification No. 0239290 discloses a development where the cooking sequence (which is controlled by a microprocessor) is dependent on values measured during cooking, so compensating for variations between individual ovens. The results obtained by this development have been satisfactory, except when cooking cakes, certain types of which tend to be over-cooked whilst other types tend to be under-cooked. For example, madeira cakes and cakes like Black Forest gateaux tend to be over-cooked whilst heavier fruit cakes tend to be under-cooked. It is thought that over-cooking occurs because these cakes are cooked in a fairly short time and are subjected to too much microwave power proportionately, whereas the heavier cakes like fruit cake have only just enough microwave power. The invention aims to solve this problem. The invention also aims to take account of variations between cake mixes, variations in ambient temperature and compensates for a hot or warm (as distinct from cold) starting temperature.

Summary of the invention

According to one aspect of the invention a microwave oven has a magnetron for producing microwave power in a cavity of the oven and a hot air system for producing hot air power by forced recirculation of air over an electrical resistance heating element, a temperature sensor for sensing the temperature of the recirculated air, a timer for timing cooking, a microprocessor responsive to the temperature sensor and the timer for controlling the magnetron and the hot air system such that a food item is subjected to a first cooking stage during which hot air is applied but no microwave power is applied, a second cooking stage during which microwave power is applied but the electrical resistance heating element is not energised, and a third cooking stage during which at least hot air power is applied, the transitions between the stages being determined by the recirculated air temperature as detected by the temperature sensor and the microprocessor having stored therein a predetermined characteristic yielding the duration of the third stage.

Preferably, the recirculated air temperature is detected at a predetermined sampling time after the commencement of cooking, and the predetermined characteristic relates the duration of the third stage to the duration of the second stage and to the recirculated air temperature detected at the sampling time.

The end of the first stage may occur when the sensed recirculated air temperature reaches an upper threshold such as 170°C, and the commencement of the second stage may occur when the sensed recirculated air temperature falls to an intermediate threshold, such as 150°C. The transition from the second stage to the third stage may occur when the sensed recirculated air temperature falls to a lower threshold such as 100°C or 105°C. At the commencement of the third stage, the microprocessor computes the remaining cooking time, and this time is preferably displayed, counting down to zero.

Microwave power may be applied from the commencement of the third stage and for a proportion of the time duration of the third stage, this proportion being stored in the microprocessor, the microwave power and hot air power being applied simultaneously during this proportion. Said proportion is preferably determined from a characteristic relating the time duration of the third stage and said proportion. Also, during the third stage the cavity temperature is preferably thermostatically controlled by means of a characteristic relating the time duration of the third stage to the maximum cavity temperature level to be reached during the third stage.

The predetermined sampling time may be 1 minute after the commencement of cooking.

The predetermined characteristic is preferably of the form

$$T_3 = \frac{(T_2 + \text{numerical constant}) \times f}{T_2}$$

5 where

T_2 = duration of the second cooking stage

T_3 = duration of the third cooking stage

f = factor dependent on the detected recirculated air temperature at the predetermined sampling time

10 The numerical constant is preferably 10, and the factor f is preferably derived by the microprocessor from a stored characteristic relating values of recirculated air temperature at the sampling time to values of f .

15 According to another aspect of the invention, a method of cooking a food item in a microwave oven having the facility of producing microwave power and hot air power by the forced recirculation of air over an electrical resistance heating element and through the oven cavity, comprises subjecting the food item to a first cooking stage during which hot air but no microwave power is produced, subjecting the food item to a second cooking stage during which microwave power is produced but the element is not energised, and subjecting the food item to a third cooking stage during which at least hot air power is applied, the transitions between the stages being determined by the temperature of the recirculated air, and the duration of the third stage being determined from a predetermined characteristic yielding the duration of the third stage:

20 A preferred embodiment of microwave oven will now be described by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a front perspective view of the oven with an oven door open,

25 Figure 2 shows the rear of the oven with a rear panel removed to show a hot air compartment of the oven,

Figure 3 is an elevation showing the casing and associated element defining the hot air compartment,

Figure 4 is a graph showing the variation of hot air temperature with time, for a typical cooking procedure,

30 Figures 5 to 7 are graphs showing characteristics stored in the microprocessor of the oven, and

Figures 8 to 10 are graphs showing modified characteristics.

The oven is similar in construction and in circuit configuration to the ovens disclosed in the applicants' two aforementioned UK Patent Specifications. In particular, the oven has a food-receiving cavity 10 which is closable by a hinged front door 12 and in the base of which is located a rotatable turntable 14. A magnetron (not shown) delivers microwave power to the cavity through an inlet 16, and cooling air from a magnetron blower fan is capable of entering the cavity through a perforated inlet 18. The rear panel 20 of the cavity has a perforated outlet aperture 22 and a perforated inlet aperture 24, these two apertures respectively serving for the exit and entry of forced air to the cavity. The cavity has a further vent 25, a perforated area 26 which is illuminated, and the front of the casing of the oven has a control panel 30.

40 Referring to Figures 2 and 3, the rear of the oven has a casing 32 shaped to provide a hot air compartment 34 through which air passes behind the panel 20. Within the compartment 34 are located a fan 36, disposed behind the outlet aperture 22, and an electrical resistance heating element 38, disposed behind the inlet aperture 24. The fan 36 is rotatable about a horizontal axis and has around its periphery a plurality of impeller blades which draw air from the cavity 10, through the outlet aperture 22, and thence force the air over the electrical resistance heating element 38 where it is heated, before redirecting the air back into the cavity 10 through the inlet aperture 24.

45 A temperature sensor in the form of a thermistor bead 40 is located in the compartment 34 at a position spaced midway between the outer periphery of the blades of the fan 36 and the adjacent wall 42 defining the peripheral margin of the hot air compartment in this region. It will be seen from Figure 3 that the thermistor bead 40 is located at an angle of about 45° from a vertical line passing through the rotational axis of the fan 36. A further thermistor bead 44 is located in a conventional position just downstream of the electrical resistance heating element 38. Signals from the two thermistor beads 40, 44 provide an accurate indication of cooking progress and the variations of temperature with time, as detected by each thermistor bead, are used by the microprocessor of the oven in order to control the lengths and durations of the microwave power and hot air power, in a manner now to be described.

55 Referring to Figure 4, the curve 50 shows the variation of recirculated air temperature (or so-called "hot air temperature"), as detected by thermistor bead 40, plotted against time.

During the first stage 52 hot air power is applied but no microwave power is applied. At a predeter-

mined sampling time of 1 minute from commencement of cooking the hot air temperature t_s as detected by thermistor bead 40 is detected. From the detected value of the hot air temperature t_s the microprocessor computes a corresponding value of factor f from Figure 5, for a computation to be described later. When the sensed temperature reaches an upper threshold of 170°C the microprocessor switches off the element 38, to mark the end of the first stage. The fan 36 remains in operation to circulate air through the cavity 10 and compartment 34. The hot air temperature now falls until an intermediate threshold of 150°C is reached, at which point the magnetron is energised to mark the commencement of the second cooking stage 54. During the second stage 54 the sensed temperature falls until it reaches a lower threshold value such as 100°C or (105°C) which marks the end of the second stage 54 at time T_2 . At time T_2 the element 38 is re-energised and the microprocessor computes the remaining cooking time from the following predetermined characteristic or formula.

$$T_3 = \frac{(T_2 + 10) \times f}{T_2}$$

where T_3 is the duration of the third cooking stage 56 (i.e. the remaining cooking time beyond T_2), and f is the factor derived from the characteristic of Figure 5, relating values of t_s to values of f

Having computed the duration of the third cooking stage, the microcomputer determines from Figure 6 the proportion of the third cooking stage, commencing from the start thereof at T_2 , during which microwave power is on. Also, from Figure 7 the microprocessor computes the maximum cavity temperature, as determined by thermistor 44, which will prevail during the third cooking stage 56. Hence, during the third cooking stage 56 the cavity temperature is thermostatically controlled by selective energisation or de-energisation of the element 38 (the fan 36 remaining operative), in order to limit the maximum temperature as detected by the thermistor 44. The third cooking stage 56 is shown diagrammatically in Figure 4. The end of the third cooking stage 56 marks the completion of cooking.

The fan 36 remains operative during the whole cooking process, but the element 38 is switched in the manner described selectively to apply hot air.

The oven may have the facility of giving a well done result or a lightly done result. If the user selects a lightly done result before the end of the second stage at T_2 , the microprocessor multiplies T_3 (as calculated above) by 0.5 to give a new T_3 , and reduces the maximum cavity temperature during the third stage by 20°C. If a well done result is selected before time T_2 , the microprocessor multiplies T_3 by 1.3 to give a new T_3 and increases the maximum cavity temperature during the third stage by 20°C.

If a lightly done result is selected by the user after time T_2 , the microprocessor multiplies T_3 by 0.5 to give a new T_3 and limits the cavity temperature to 160°C during the third stage. If a well done result is selected by the user after time T_2 , the microprocessor multiplies T_3 by 1.5 to give a new T_3 and limits the cavity temperature to 250°C during the third stage.

Figures 8 to 10 illustrate a modification in which the oven structure is as previously described but in which the microprocessor is differently programmed.

Referring to Figure 8 the curve 150 shows the variation of hot air temperature, as detected by thermistor bead 40, plotted against time.

During the first stage 152 hot air power is applied but no microwave power is applied. When the sensed temperature reaches an upper threshold of 150°C the microprocessor records the time T_1 and the heating element is switched off and the microwave power is switched on. During the second stage 154 the sensed temperature falls until it reaches a lower threshold value such as 100°C which marks the end of the second stage 154 at time T_2 . At time T_2 the element is re-energised and the microprocessor computes the remaining cooking time by reference to a stored characteristic shown graphically in Figure 9. The fan remains operative for the whole cooking process.

The horizontal axis in Figure 9 shows the values of a temperature factor T which the microprocessor computes at time T_2 from the following relationship:

$$T = \frac{T_1}{T_2 - T_1}$$

The vertical axis of Figure 9 represents a factor k by which the value of T must be multiplied to determine the total cooking time T_3 . Hence, when time T_2 is reached the microprocessor computes the

value of the factor T and from the characteristic of Figure 9 computes the total cooking time T3. By subtracting T2 from T3 the microprocessor obtains the duration of the third cooking stage 156 and this time is displayed, counting down to zero. The graph of Figure 9 has three lines respectively corresponding to a well done result, a "normal" result and a lightly done result. The oven has touch pads enabling the user to select one of these three possibilities, the microprocessor then using the appropriate characteristic in computing T3.

It has been found advantageous to vary the amount of microwave power in the third cooking stage 156 in dependence on the duration of the third stage. This is done by reference to a further stored characteristic shown diagrammatically in Figure 10. The vertical axis in Figure 10 represents the calculated duration of the third stage 156, which is T3 minus T2. The horizontal axis in Figure 10 represents the proportion of the third stage during which microwave power is switched on, commencing from the start of the third stage. For example, a third stage duration of 10 minutes is equivalent to a microwave on proportion of 0.6, meaning that microwave power would be switched on for the first 6 minutes of the third stage 156. Thus microwave power and hot air power would be on simultaneously for the first 6 minutes of the third stage 156, the final 4 minutes being hot air power only.

This cooking process has been found to give excellent results with all types of cakes.

In addition to a rotatable turntable, the oven may have a wire rack which rests on the turntable, as disclosed in the applicants' European Patent Specification No: 0132080. Food may be placed on the wire rack and/or the turntable. The oven may have the facility of detecting whether a cake is on the wire rack or on the turntable, and then following a cooking program appropriate to the detected position. For example, the microprocessor may be programmed to compute a total cooking time from the formula.

$$\text{Total cooking time} = \frac{T2 \times S}{T2 - T1}$$

Where S is a factor which is preferably 10 if the cake is detected as being on the turntable, and 11 if the cake is detected as being on the wire rack. The position of the cake is detected by the following two-fold test. If T₂ is less than 12.5 mins, and if (T₂ - T₁) is less than 5.0 mins the cake is detected as being on the turntable. If these two conditions are not both satisfied, the cake is assumed to be on the wire rack.

Claims

1. A microwave oven having a magnetron for producing microwave power in a cavity of the oven and a hot air system for producing hot air power by forced recirculation of air over an electrical resistance heating element, a temperature sensor for sensing the temperature of the recirculated air, a timer for timing cooking, a microprocessor responsive to the temperature sensor and the timer for controlling the magnetron and the hot air system such that a food item is subjected to a first cooking stage during which hot air is applied but no microwave power is applied, a second cooking stage during which microwave power is applied but the electrical resistance heating element is not energised, and a third cooking stage during which at least hot air power is applied, the transitions between the stages being determined by the recirculated air temperature as detected by the temperature sensor and the microprocessor having stored therein a predetermined characteristic yielding the duration of the third stage.
2. A microwave oven according to claim 1, wherein the recirculated air temperature is detected at a predetermined sampling time after the commencement of cooking, and the predetermined characteristic relates the duration of the third stage to the duration of the second stage and to the recirculated air temperature detected at the sampling time.
3. A microwave oven according to claim 2, wherein the end of the first stage occurs when the sensed recirculated air temperature reaches an upper threshold and the commencement of the second stage occurs when the recirculated air temperature falls to an intermediate threshold.
4. A microwave oven according to claim 3, wherein the transition from the second stage to the third stage occurs when the sensed recirculated air temperature falls to a lower threshold.
5. A microwave oven according to any of the preceding claims, wherein at the commencement of the third stage, the microprocessor computes the remaining cooking time, and this time is displayed, counting down to zero.

6. A microwave oven according to any of the preceding claims, wherein microwave power is applied from the commencement of the third stage and for a proportion of the time duration of the third stage, this proportion being stored in the microprocessor, the microwave power and hot air power being applied simultaneously during this proportion.

5 7. A microwave oven according to claim 6, wherein said proportion is determined from a characteristic relating the time duration of the third stage and said proportion.

8. A microwave oven according to claim 6 or 7, wherein during the third stage the cavity temperature is thermostatically controlled by means of a characteristic relating the time duration of the third stage to the maximum cavity temperature level to be reached during the third stage.

10 9. A microwave oven according to any of the preceding claims, wherein the predetermined sampling time is 1 minute after the commencement of cooking.

10. A microwave oven according to any of the preceding claims, wherein the predetermined characteristic is of the form

$$15 \quad T_3 = \frac{(T_2 + \text{numerical constant})}{T_2} \times f$$

20 where

T_2 = duration of the second cooking stage

T_3 = duration of the third cooking stage

f = factor dependent on the detected recirculated air temperature at the redetermined sampling time

25 11. A microwave oven according to claim 10, wherein the factor f is derived by the microprocessor from a stored characteristic relating values of recirculated air temperature at the sampling time to values of f .

30 12. A method of cooking a food item in a microwave oven having the facility of producing microwave power and hot air power by the forced recirculation of air over an electrical resistance heating element and through the oven cavity, comprises subjecting the food item to a first cooking stage during which recirculated hot air but no microwave power is produced, subjecting the food item to a second cooking stage during which microwave power is produced but the heating element is not energised, and subjecting the food item to a third cooking stage during which at least recirculated hot air power is applied, the transitions between the stages being determined by the temperature of the recirculated air, and the duration of the third stage being determined from a predetermined characteristic yielding the duration of the third stage.

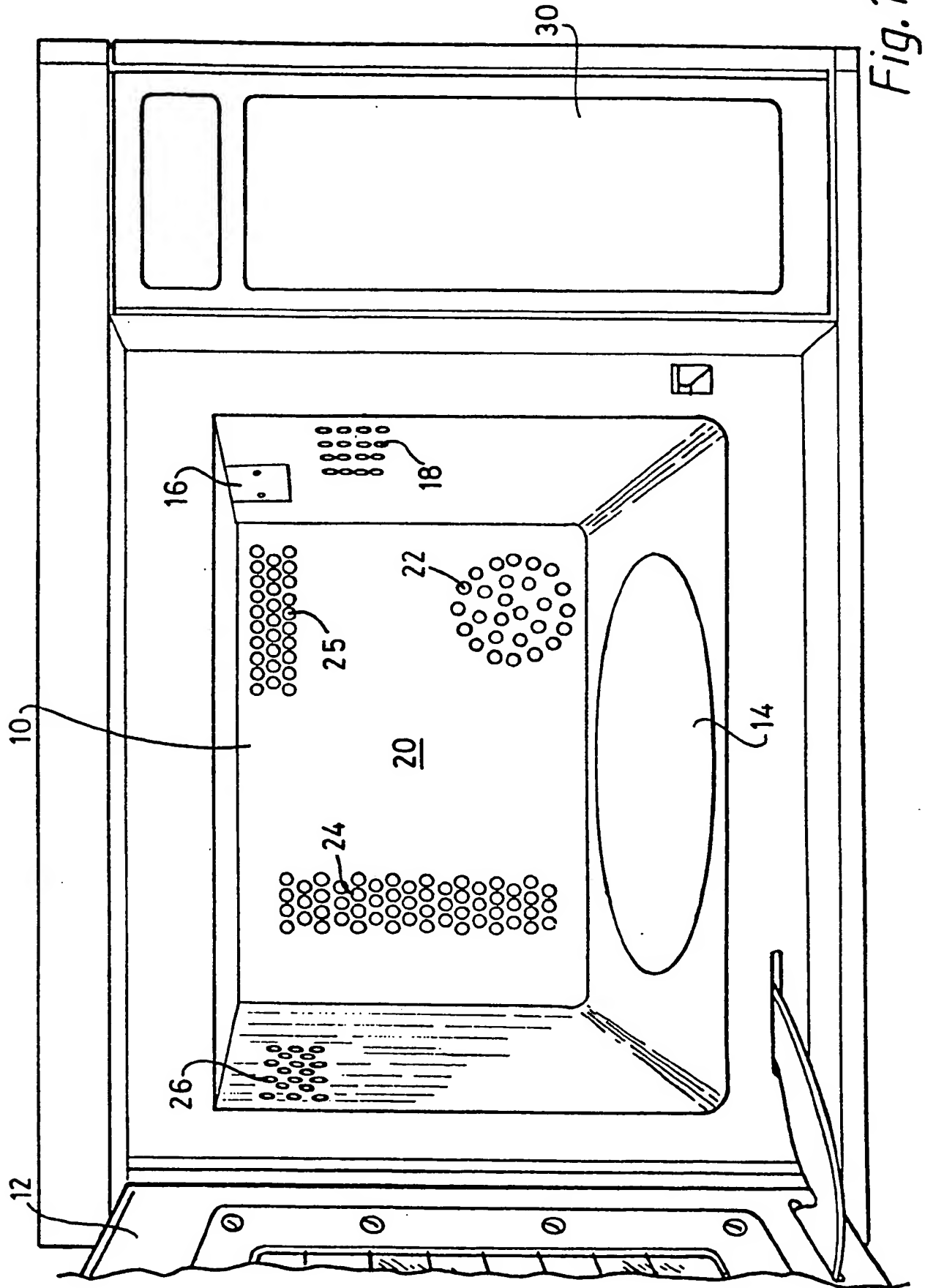
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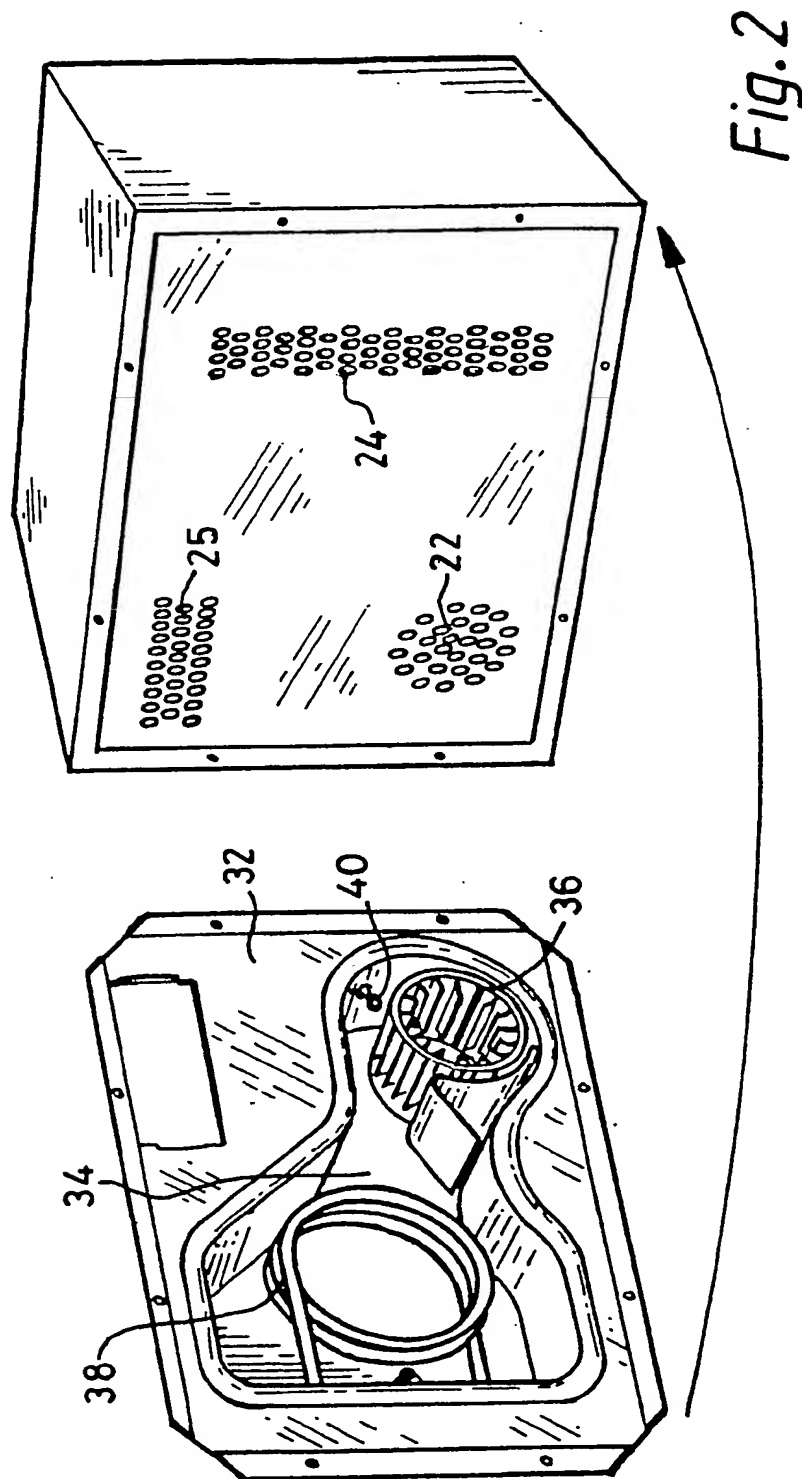
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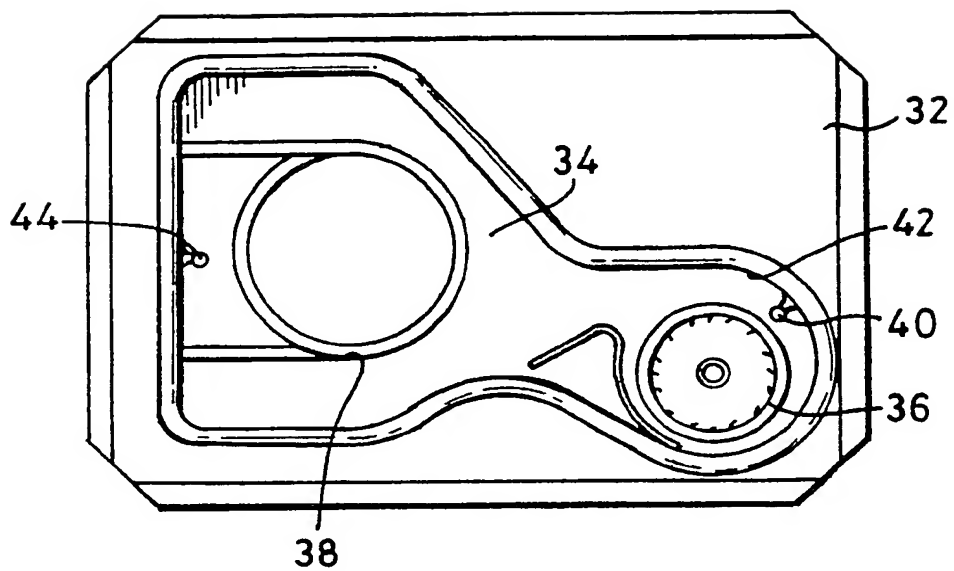
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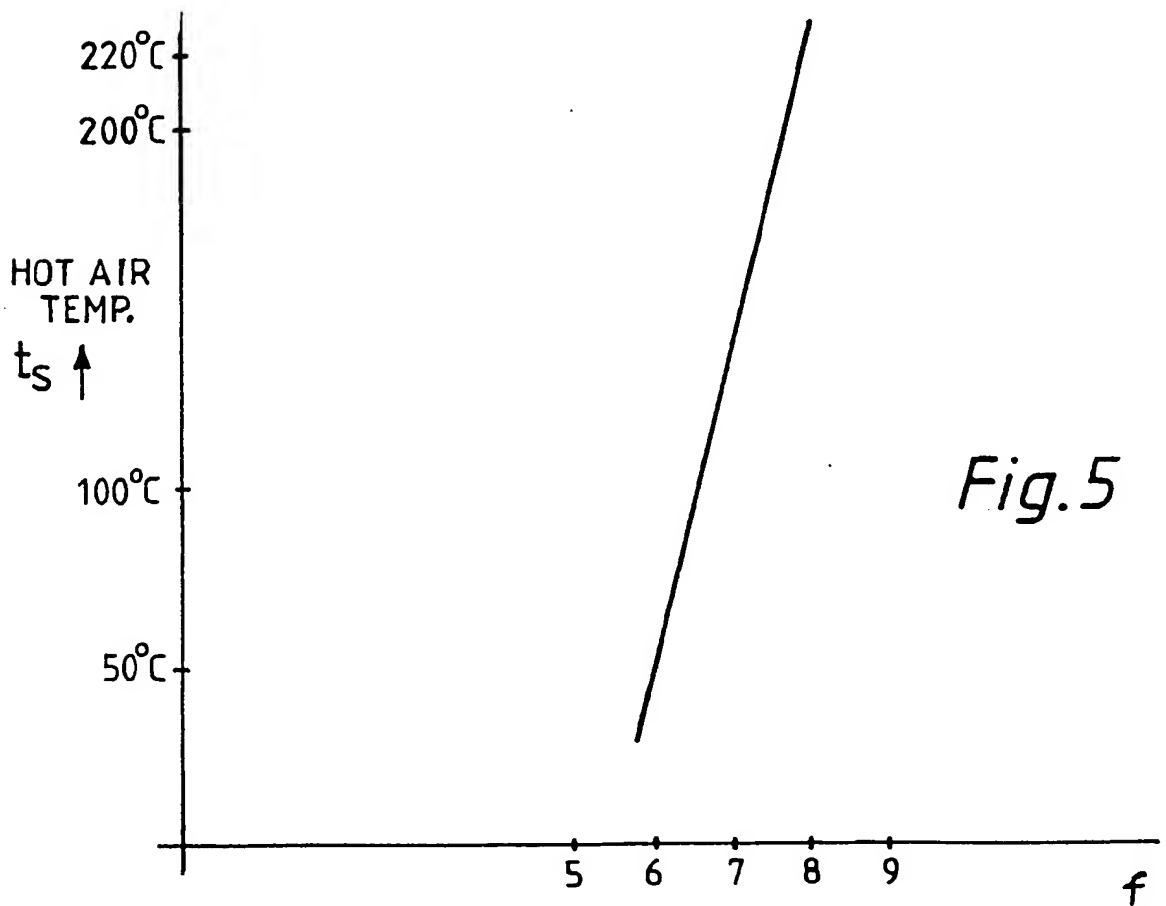
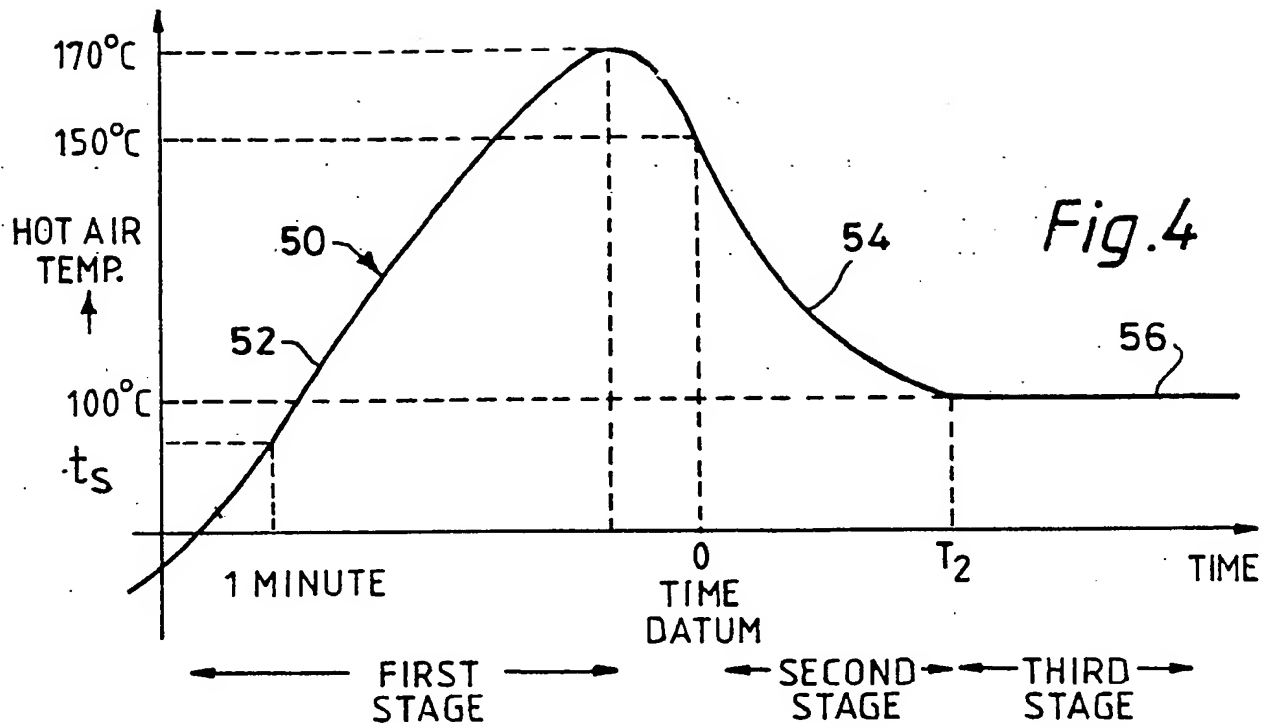
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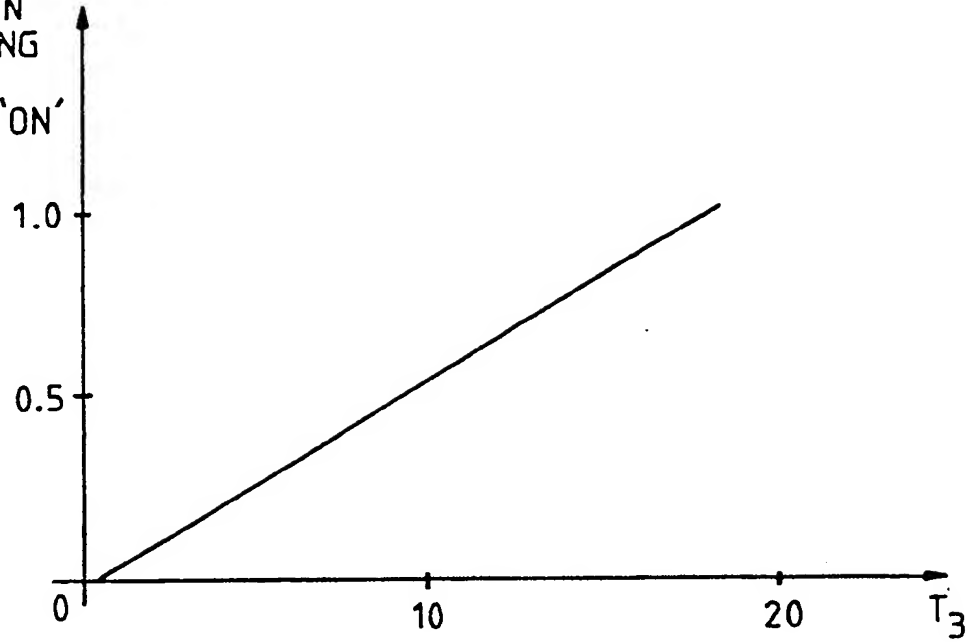
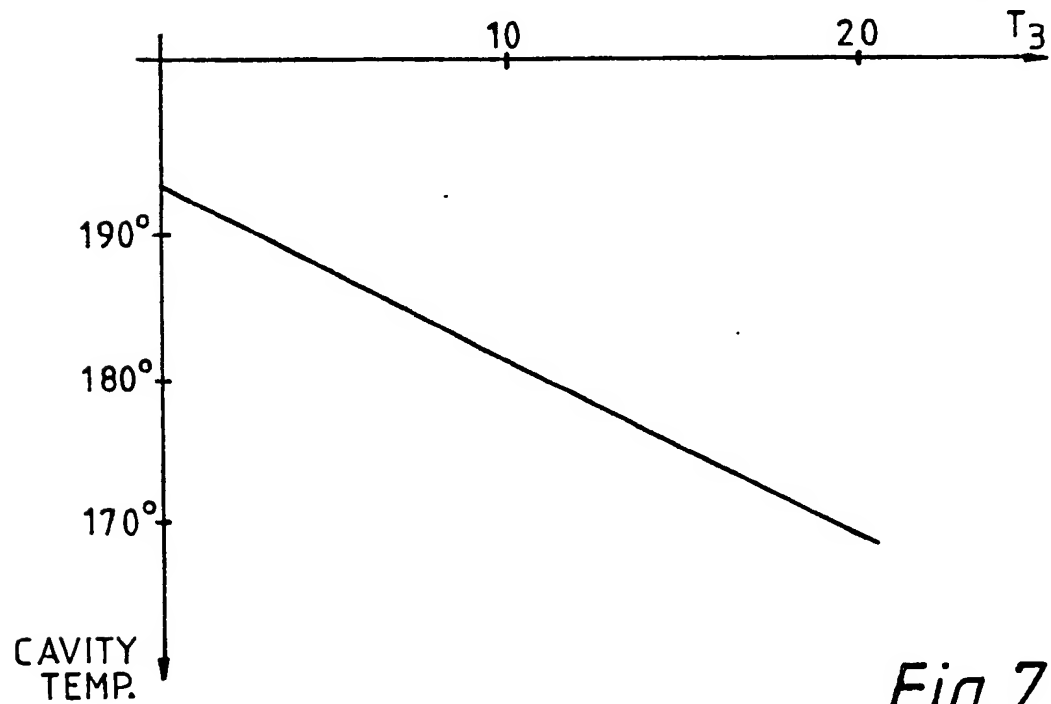




*Fig. 3*



PROPORTION
OF T_3 DURING
WHICH 'ON'
MICROWAVE 'ON'

*Fig. 6**Fig. 7*

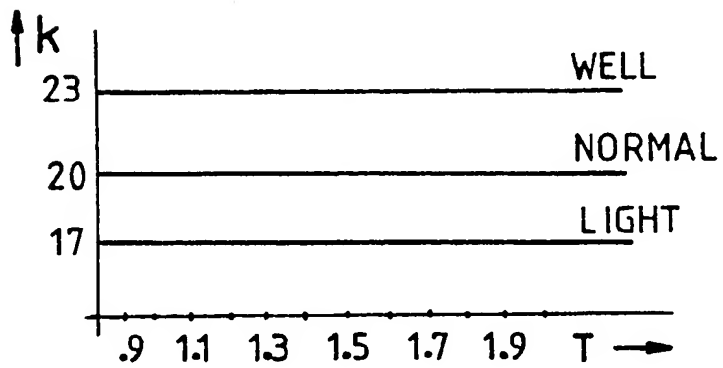
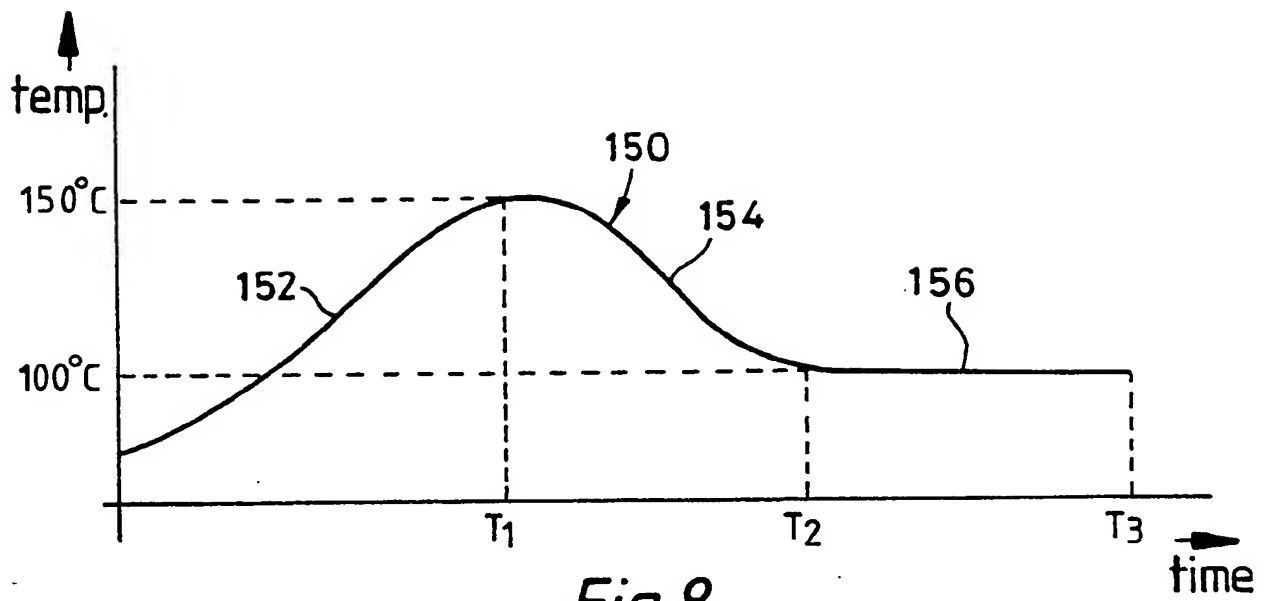


Fig. 9

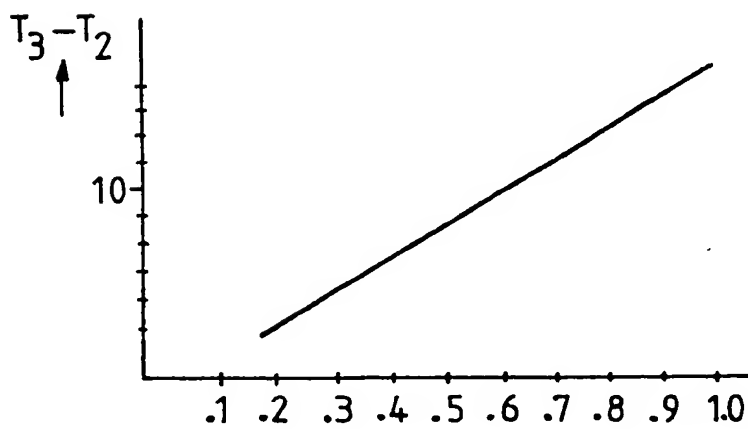


Fig. 10

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54 Microwave ovens and methods of cooking food.

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electrical resistance heating element (38) is not energised, and a third cooking stage during which hot air power is applied and microwave power is produced for a certain proportion of the third cooking stage. The transitions between the stages are determined by the recirculated air temperature as detected by a thermocouple (40) positioned to detect the temperature of the air as the latter leaves the oven cavity.

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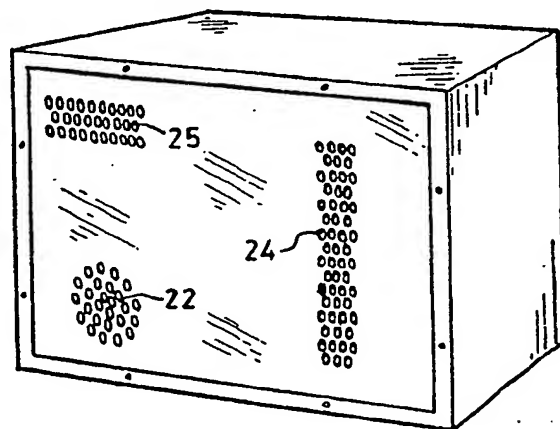
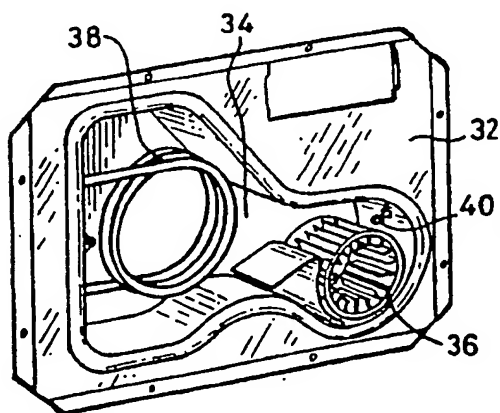


Fig. 2



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
D,A	GB-A-2 127 658 (MICROWAVE OVENS LTD.) * claims 1,11 * ---	1,12	H 05 B 6/68 H 05 B 6/80 F 24 C 7/02
A	GB-A-2 021 368 (TOKYO SHIBAURA DENKI) * page 1, line 107 - page 2, line 9; page 2, line 76 - page 3, line 15 * ---	1,12	
A	DE-A-2 036 654 (BOWMAR/TIC) * page 3, paragraph 4 - page 4, paragraph 2; page 9, paragraph 2 * -----	1,3	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			F 24 C H 05 B
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 10-01-1990	Examiner PIEPER C
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